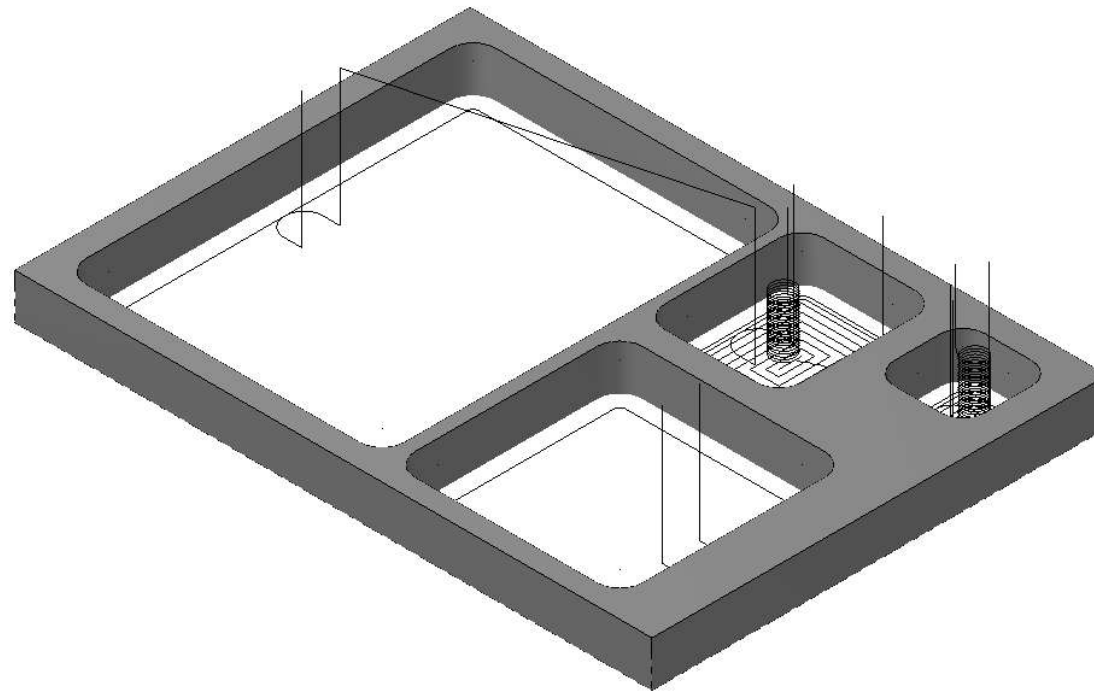




# SETUP SHEET

## SPECIFICATIONS

<b>PROJECT:</b>	ABC Test Project
<b>CUSTOMER</b>	ABC Manufacturing Company
<b>PROGRAMMER:</b>	John Barker
<b>DRAWING #:</b>	12345



Z  
Y  
X  
Gview:ISO WCS:TOP T/Cplane:TOP

0.8994  
Inch

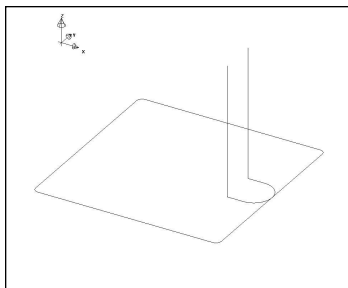


# SETUP SHEET

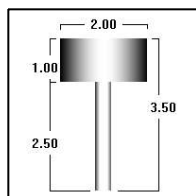
## SPECIFICATIONS

<b>PROJECT:</b>	ABC Test Project
<b>CUSTOMER</b>	ABC Manufacturing Company
<b>PROGRAMMER:</b>	John Barker
<b>DRAWING #:</b>	12345

### Contour (2D), op\_idn #4



#237:1 - 0.3750 ENDMILL 1 FLAT - 3/8 FLAT ENDMILL



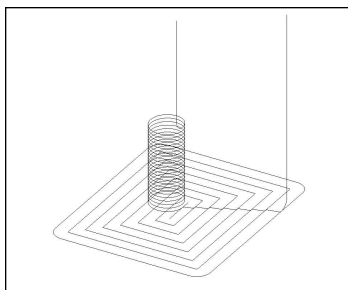
SPINDLE SPD: 1426 RPM  
FEEDRATE: 6.332 inch/min  
CYCLE TIME: 00:16:25  
WORK OFFSET: 0

HOLDER:	LIBRARY:	
TOOL OFFSETS:	237 (D)	237 (L)
DIAMETER:	0.375	FPT: 0.0011
FLUTES:	4	SFM: 139.9869
LENGTH:	2.5	CORNER RAD: 0.0

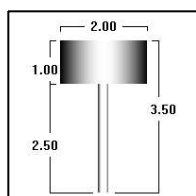
### COMMENTS:

EST CYCLE TIME: 00:16:25      ACTUAL TIME:

### 2D High Speed (2D Area Mill), op\_idn #5



#235:2 - 0.2500 ENDMILL 1 FLAT - 1/4 FLAT ENDMILL



SPINDLE SPD: 2139 RPM  
FEEDRATE: 6.4176 inch/min  
CYCLE TIME: 00:14:47  
WORK OFFSET: 0

HOLDER:	LIBRARY:	
TOOL OFFSETS:	235 (D)	235 (L)
DIAMETER:	0.25	FPT: 0.0008
FLUTES:	4	SFM: 139.9869
LENGTH:	2.5	CORNER RAD: 0.0

### COMMENTS:

EST CYCLE TIME: 00:14:47      ACTUAL TIME:

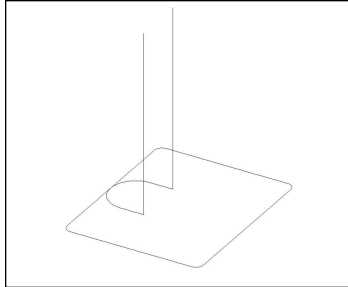


# SETUP SHEET

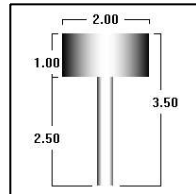
## SPECIFICATIONS

<b>PROJECT:</b>	ABC Test Project
<b>CUSTOMER</b>	ABC Manufacturing Company
<b>PROGRAMMER:</b>	John Barker
<b>DRAWING #:</b>	12345

*Pocket (Standard), op\_idn #7*



#237:1 - 0.3750 ENDMILL 1 FLAT - 3/8 FLAT ENDMILL



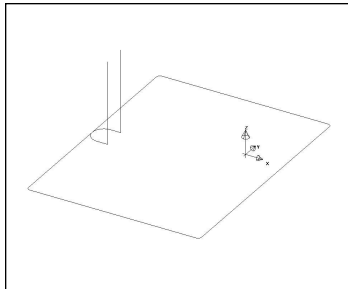
HOLDER:		LIBRARY:	
TOOL OFFSETS:	237 (D)	237 (L)	
DIAMETER:	0.375	FPT:	0.0011
FLUTES:	4	SFM:	139.9869
LENGTH:	2.5	CORNER RAD:	0.0

SPINDLE SPD: 1426 RPM  
FEEDRATE: 6.332 inch/min  
CYCLE TIME: 00:08:18  
WORK OFFSET: 0

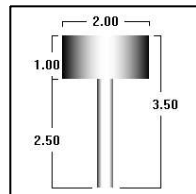
COMMENTS:

EST CYCLE TIME: 00:08:18      ACTUAL TIME:

*Contour (2D), op\_idn #9*



#237:1 - 0.3750 ENDMILL 1 FLAT - 3/8 FLAT ENDMILL



HOLDER:		LIBRARY:	
TOOL OFFSETS:	237 (D)	237 (L)	
DIAMETER:	0.375	FPT:	0.0011
FLUTES:	4	SFM:	139.9869
LENGTH:	2.5	CORNER RAD:	0.0

SPINDLE SPD: 1426 RPM  
FEEDRATE: 6.332 inch/min  
CYCLE TIME: 00:07:13  
WORK OFFSET: 0

COMMENTS:

EST CYCLE TIME: 00:07:13      ACTUAL TIME:

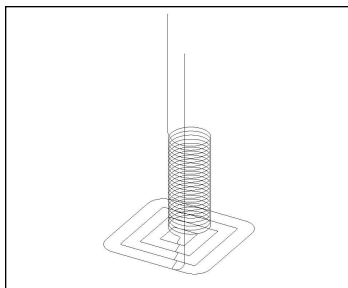


# SETUP SHEET

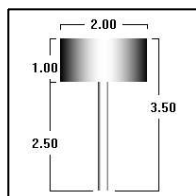
## SPECIFICATIONS

<b>PROJECT:</b>	ABC Test Project
<b>CUSTOMER</b>	ABC Manufacturing Company
<b>PROGRAMMER:</b>	John Barker
<b>DRAWING #:</b>	12345

### 2D High Speed (2D Area Mill), op\_idn #10



#235:2 - 0.2500 ENDMILL 1 FLAT - 1/4 FLAT ENDMILL



SPINDLE SPD: 2139 RPM  
FEEDRATE: 6.4176 inch/min  
CYCLE TIME: 00:04:38  
WORK OFFSET: 0

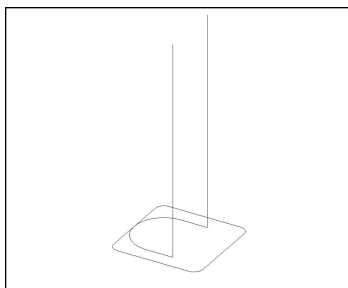
HOLDER:	LIBRARY:	
TOOL OFFSETS:	235 (D)	235 (L)
DIAMETER:	0.25	FPT: 0.0008
FLUTES:	4	SFM: 139.9869
LENGTH:	2.5	CORNER RAD: 0.0

### COMMENTS:

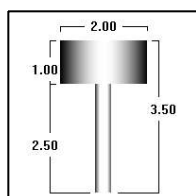
EST CYCLE TIME: 00:04:38

ACTUAL TIME:

### Pocket (Standard), op\_idn #12



#237:1 - 0.3750 ENDMILL 1 FLAT - 3/8 FLAT ENDMILL



SPINDLE SPD: 1426 RPM  
FEEDRATE: 6.332 inch/min  
CYCLE TIME: 00:00:40  
WORK OFFSET: 0

HOLDER:	LIBRARY:	
TOOL OFFSETS:	237 (D)	237 (L)
DIAMETER:	0.375	FPT: 0.0011
FLUTES:	4	SFM: 139.9869
LENGTH:	2.5	CORNER RAD: 0.0

### COMMENTS:

EST CYCLE TIME: 00:00:40

ACTUAL TIME:



# SETUP SHEET

## SPECIFICATIONS

<b>PROJECT:</b>	ABC Test Project
<b>CUSTOMER</b>	ABC Manufacturing Company
<b>PROGRAMMER:</b>	John Barker
<b>DRAWING #:</b>	12345

## TOOL LIST

					FILTERED:
#	Type	Diameter	Tool Name	Cor. rad.	Rad. Type
237	Endmill1 Flat	0.375	3/8 FLAT ENDMILL	0.0	None
235	Endmill1 Flat	0.25	1/4 FLAT ENDMILL	0.0	None



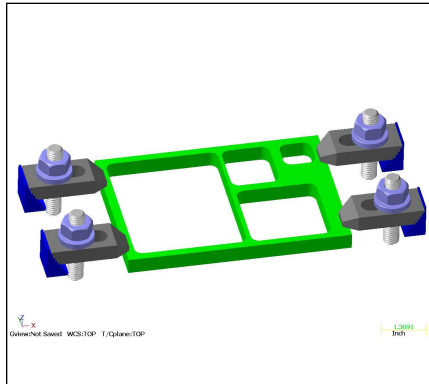
# SETUP SHEET

## SPECIFICATIONS

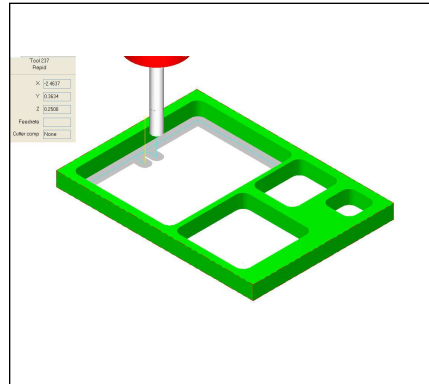
<b>PROJECT:</b>	ABC Test Project
<b>CUSTOMER</b>	ABC Manufacturing Company
<b>PROGRAMMER:</b>	John Barker
<b>DRAWING #:</b>	12345

### IMAGE LIST

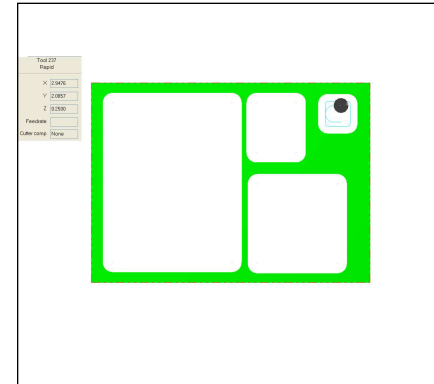
CAPTURE #1



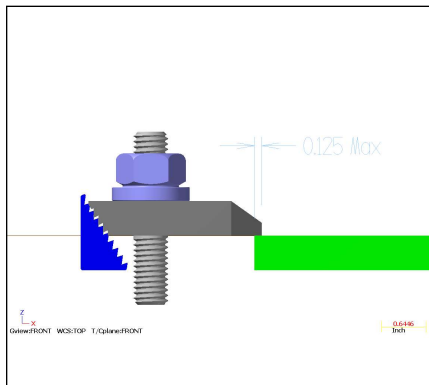
CAPTURE #3



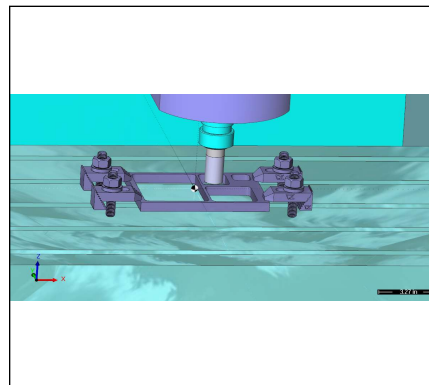
CAPTURE #5



CAPTURE #2



CAPTURE #4



CAPTURE #6

